

OUTRAGEOUS®

TECH DATA SHEET

Black Chrome Effect R6005

Directions for use for Black Chrome

June 2008

QUALITIES:

Black Chrome is a ready to spray mid coat that is applied using standard spray equipment or HVLP gun.

Black can be used over a variety of base colors however it is most commonly applied over shades of gray from light gray to black to achieve looks from aluminum to titanium colors.

Black Chrome can be found on a variety of OEM applications ranging from BMW wheels to Mercedes as well as Ford parts.

Please spray test panel before starting Job. Effect varies drastically depending on application chosen.

BASE PREPARATION:

The colour of the base determines the obtained chrome effect. If the base is dark (black, dark blue etc) you will obtain a dark chrome effect. Applied on a light coloured base (white, silver etc) you will obtain a light chrome effect. We strongly recommend doing some test panels prior to spraying the final object. The base needs to be very glossy and smooth and FULLY DRY! Any irregularity will affect the final result. Please note that the perfect preparation of the base is a major requirement to obtain the best chrome effect result.

Base: spray the basecoat, in the colour of your choice (see above, do test panels first) black will produce the optimum reflectivity, and follow the instructions provided and finish with CC-6175 Outrageous Clearcoat. The most important issue in this part is to create a fully hard, fully dry and glossy surface.

CAUTION:

Any imperfection (fingerprints, lines etc) that you may have on the base surface will negatively affect the final result. So please remember the importance of the basecoat!

BLACK CHROME:

- Shake can well before use
- Black Chrome is ready to use
- Use a 50 micron filter to put the Product in the spray gun
- Oven temperature should be at least 22°C during spraying
- SPRAY GUN: half opened fan, it is very important that the spray equipment is very clean and totally free of any reducers or other paints. Do NOT apply to wet – lighter coats give better results.
- NOZZLE: 1,2 – 1,3
- AIR PRESSURE: 2 bar
- GUN DISTANCE: 15 – 20 cm
- LAYERS: 2 – 3 depending on the desired result
- Wait 5 minutes between coats

DRYING OF THE BLACK CHROME :

Bake the painted surface in at least 70°C, for at least 1 hour.
Important: Leave the surface to cool completely. Leave to cure for 24 hours
Overcoat with Outrageous Clearcoat

CONTACT:

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