

OUTRAGEOUS®

TECH DATA SHEET

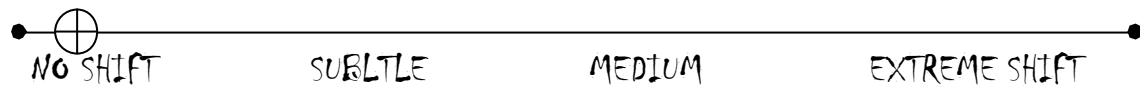
Ground Coats

Form: OCF9 Rev. 11/30/05

DESCRIPTION:

OUTRAGEOUS Ground Coats are specially designed for use under Outrageous Custom Finishes to provide maximum colour effects. Topcoat Outrageous Ground Coats with any of the Outrageous Custom Finishes. With Outrageous Custom Finishes, the colour options are endless!

OUTRAGEOUS SHIFT-O-METER:



COLOUR AVAILABILITY (17):

GC-6039	Extra Fine Bright Aluminum	GC-6044	Speed Yellow
GC-6040	Brilliant Sparkling Aluminum	GC-6045	Speed Green
GC-6010	Brilliant White	GC-6046	Speed Blue
GC-6011	Brilliant Black	GC-6047	Dark Grey
GC-6012	Brilliant Deep Blue	GC-6048	Light Grey
GC-6013	Brilliant Ultra Blue	GC-6038	Speed Pink
GC-6014	Brilliant Wine Red	GC-6037	Light Blue
GC-6041	Speed Red	GC-6042	Speed Orange
GC-6043	Blood Red		



SURFACE PREPARATION:

Outrageous Ground Coats should be applied over Outrageous 2K Primer.

2K OUTRAGEOUS Primer: Apply Outrageous Primer as directed. After following recommended dry time to sand, clean primed surface of all contaminants and debris. Sand with P600 or finer grade wet or dry paper (or machine sanded with P320 grade or finer). Clean surface of all sanding debris with solvent. Allow to dry completely prior to ground coat application.



MIXING:

MIX RATIO: 2:1 – Mix by volume, mix thoroughly and strain prior to spraying.

- 2 Parts Outrageous Ground Coat Colour (mix well)
- 1 Part Outrageous Basecoat Thinner

POT LIFE:

Not Applicable – will keep in airtight container if unactivated



GUN SET UP:

Conventional (Gravity): 1.4mm – 1.8mm
HVLP (Gravity): 1.3mm – 1.6mm



AIR PRESSURE:

Conventional: 50 – 60 psi at the gun
HVLP: 10 psi maximum at the cap



APPLICATION:

HVLP Guns are recommended. Strain the paint into the paint gun.

- Apply 2 - 3 medium wet coats. Allow 10 - 20 minutes flash time between coats.
- Spray the vehicle sides in one continuous pass rather than individual panels.



FLASH TIME :

Allow flash 10 - 20 minutes flash time between coats.



TOPCOATING:

Topcoat with Outrageous Custom Finishes. Follow custom finishes application directions.



SPECIAL NOTES:

NOTE: Always spray a test panel first to establish the ground coat colour and amount of coats required to achieve the desired colour effect.

NOTE: The final colour of the effect is dependent on the colour of the ground coat and the amount of custom finishes applied.



HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator. Select positive pressure supplied respirator (TC-19C or equivalent) for isocyanates. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. Outrageous® Custom Finishes' products are for industrial use by professional, trained painters.



CONTACT:

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