

OUTRAGEOUS®

TECH DATA SHEET

SM-6027 Marble Effect

Form: OCF12 Rev. 11/30/05

DESCRIPTION:

Outrageous® Marble Effect artistic paste offers you an exciting new paint finish where only the imagination limits the possibilities. Marble Effect is a water-based paste that can be coated with Outrageous clearcoats for a final finish or used under the Outrageous Brilliant Colour Dyes. Achieve a wide range of effects; from a deep marble appearance to a snakeskin look.



SURFACE PREPARATION:

OUTRAGEOUS Marble Effect should only be applied over properly applied OUTRAGEOUS Ground Coats and Pearls.



GROUND COAT:

Outrageous® Marble Effect must be applied over a ground coat. Apply ground coats evenly and to full hiding. Marble Effect can be used over any of the Outrageous Ground Coats, Designer Pearls and Flip Pearlz. The colour of the ground coat will change the final appearance.

Recommended Outrageous® Ground Coat → The most dramatic effect is achieved by using Marble Effect over GC-6011 Brilliant Black Outrageous Ground Coat.



MIXING:

No mixing required. Marble Effect is ready to use for application by hand. Stir well.

Optional Mixing: For spray gun application, mix 1 Part Marble Effect to 1 Part Distilled Water and spray as desired.

POT LIFE:

Not Applicable

APPLICATION:

HAND APPLICATION

To achieve the marble look, crumple a piece of shrink wrap and dab it into well mixed paste. Drag the shrink wrap across the panel. **APPLY ONE COAT ONLY.** Always practice first on a test panel.

Note: Other materials may be used to achieve various effects; such as bubble wrap, a sponge, tin foil, a paint brush, a paint roller, etc.

SPRAY GUN APPLICATION:

To achieve a marble look, spray properly mixed Marble Effect (apply only to an area that you will be able to lay shrink wrap onto within minutes). Apply the Outrageous® Marble Effect using a 50% overlap pattern, air pressure 40 – 50 PSI, gun distance 6 inches, apply one coat, allow 1 – 2 minutes dry time, lay the shrink wrap over the Marble Effect over the entire area that you wish to create a marble-like effect, smooth over by hand and then remove the shrink wrap.

For additional depth, the process can be repeated. Allow 15 – 30 minutes dry time before applying another coat.

Outrageous® Marble Effect will dry dull and should feel dry to the touch before the next coat is applied.



FLASH TIME :

Allow flash 15 – 30 minutes between coats.



TOPCOATING:

Topcoat with Outrageous Brilliant Colour Dyes or Outrageous Clearcoat.

Allow Marble Effect to dry 20 minutes at 68° F / 20° C before applying Brilliant Dyes or Clearcoat.

Applying Artwork over Marble Effect – Allow Marble Effect to dry 20 minutes at 68° F / 20° C and apply 1 – 2 coats of Outrageous® NR-6128 Basecoat Blender according to directions. Allow the final coat of NR-6128 Basecoat Blender to dry for at least 15 minutes before applying artwork.

Applying Brilliant Colour Dyes over Marble Effect – Outrageous® Brilliant Colour Dyes for stunning effects, as the Brilliant Colour Dyes



SPECIAL NOTES:

NOTE: Always spray a test panel first to establish the ground coat colour and amount of coats required to achieve the desired colour effect.

NOTE: The final colour of these effects is dependent on the colour of the ground coat and the amount of Designer Pearls applied.

NOTE: Applying more than 3 coats will reduce the effect of the ground coat, spray test panels first to establish the desired effect.

APPLICATION TIP:

Applies to colour part numbers 6016 – 6035. An interesting effect can be achieved by mixing 1 part pearl to 9 parts Base Blender. Turn the gun pressure down to about 6 psi and apply – this will give a droplet effect. Always spray a test panel before spraying the job.



HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator. Select positive pressure supplied respirator (TC-19C or equivalent) for isocyanates. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. Outrageous® Custom Finishes' products are for industrial use by professional, trained painters.



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