

OUTRAGEOUS®

TECH DATA SHEET

Extra Build / Easy Sand 2K Primer – AG-1500, AW-1503, AB-1504

Form: OCF6 Rev. 11/30/05

DESCRIPTION:

OUTRAGEOUS® Extra Build / Easy Sand 2K Primers are high quality 2K acrylic urethane primers that provide excellent build and colour holdout for custom painting. These primers are easy to sand and can be applied over a variety of substrates. Use Outrageous Extra Build / Easy Sand 2K Primer as a high build primer or primer surfacer. Outrageous primers are the perfect canvas for custom artwork.

COLOUR AVAILABILITY (3):

AG-1500	Grey
AW-1503	White
AB-1504	Black



SUBSTRATES / SURFACE PREPARATION:

Outrageous Extra Build / Easy Sand 2K Primers can be applied directly over OEM primer, fiberglass, existing finishes in good condition, polyester putties and epoxy primer surfacer. Apply over properly prepared steel, aluminum and galvanized.

Clean the surface using Outrageous Pre-Wipe (AR-6120) or Compliant Pre-Wipe (AR-6121). Follow tech data sheet directions for the Pre-Wipe. After cleaning the surface, allow to dry thoroughly. Sand with 220 – 380 grit abrasive. Blow off sanding dust and clean surface again with Outrageous Pre-Wipe. Allow surface to dry thoroughly before applying product.



MIXING:

MIX RATIO: 5:1:2 – Mix by volume, mix thoroughly and strain prior to spraying.

- 5 Parts Outrageous Extra Build / Easy Sand 2K Primer
- 1 Part Outrageous NA -6170 Slow, NA-6171 Normal, or NA-6172 Express Activator
- 2 Parts Outrageous NR-6130 Slow or NR-6131 Normal Thinner

Special Note: Mix 5:1:10% for high build primer formula. This will yield a pot life of 1 hour.

POT LIFE:

3 Hours (@ 68° F / 20° C)



GUN SET UP:

Conventional (Gravity): 1.4mm – 1.8mm
HVLP (Gravity): 1.6mm – 1.8mm



AIR PRESSURE:

Conventional: 45 – 50 psi at the gun
HVLP: 10 psi maximum at the cap



APPLICATION:

HVLP Guns are recommended. Strain the primer into the spray gun.

- Apply 2 - 3 medium wet coats. Allow 5 minutes flash time between coats.



FLASH TIME :

Allow 5 minutes flash time between coats.



DRY TIME TO SAND:

Air Dry: Sand approximately 1.5 – 3 hours after application of the final coat. (@ 68° F / 20° C)

Force Dry: Bake at metal temperature of 140°F / 60°C for 20 – 30 minutes. Allow to cool before sanding.

Short Wave: 5 – 10 minutes.

TOPCOATING:

Topcoat with Outrageous Custom Finishes Ground Coats. Follow tech data sheet directions for all topcoats.



SPECIAL NOTES:

NOTE: Topcoat within 24 hours after sanding. If time exceeds 24 hours, the primed surface must be sanded and cleaned again prior to application of more primer or topcoat.



HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator. Select positive pressure supplied respirator (TC-19C or equivalent) for isocyanates. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. Outrageous® Custom Finishes' products are for industrial use by professional, trained painters.



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