

OUTRAGEOUS®

TECH DATA SHEET

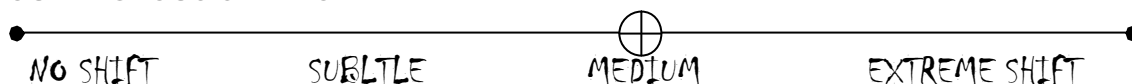
Outrageous SpectraFlair lite® - Prismatic

Form: OCF20 Rev. 10/06/05

DESCRIPTION:

OUTRAGEOUS SpectraFlair lite® is the midcoat version of our popular SpectraFlair silver. This allows the painter to utilize any groundcoat (including the vehicles original colour) The effect is almost invisible in cloudy conditions, but in the sun it sparkles into life on the curves as the sun refracts on the particles. This effect is becoming very popular because it is very cost effective and not necessary to spray into the door shuts and engine bay areas if original colour is used.

OUTRAGEOUS SHIFT-O-METER:



COLOUR AVAILABILITY (7):

SF-1 Silver



SURFACE PREPARATION:

OUTRAGEOUS SpectraFlair lite® Prismatic Colours should only be applied over OUTRAGEOUS Ground Coats or sound original finish
Use OUTRAGEOUS groundcoats as directed or abrade sound and fully cured finish with P1200 wet and dry or P1000 sanding disc



GROUND COAT:

Choose from any in the range - the possibilities are endless!



MIXING:

MIX RATIO: 2:1 – Mix by volume, mix thoroughly and strain prior to spraying.

- 2 Parts Outrageous SpectraFlair lite® Colour (mix well)
- 1 Part Outrageous Basecoat Thinner

POT LIFE:

Not Applicable – will keep in airtight container



GUN SET UP:

Conventional (Gravity): 1.4mm – 1.8mm
HVLP (Gravity): 1.2mm – 1.6mm



AIR PRESSURE:

Conventional: 50 – 60 psi at the gun
HVLP: 10 psi maximum at the cap



APPLICATION:

HVLP Guns are recommended. Strain the paint into the paint gun.

- Set the gun fan at 6 inches. Adjust the gun fan by opening the air fan to full and turning in the paint jet until you have a 6 inch fan.
- Gun distance while spraying should be approximately 4-6 inches away from the surface.
- Apply 3-5 coats with 75% pattern overlap (with a 6 inch fan you should only move the gun down 2 inches on each pass to achieve a 75% pattern overlap) followed by light drop coats to give an even appearance. Allow 10 - 20 minutes flash time between coats. Each coat must be completely dry before applying the next coat.
- Spray the vehicle sides in one continuous pass rather than individual panels to avoid film build up on the edge of panels which could cause a patchy appearance on the finished panel.



FLASH TIME :

Allow flash 10 - 20 minutes flash time between coats. Each coat must be completely dry before applying the next coat.



TOPCOATING:

Topcoat with Outrageous Custom Finishes Clearcoat to provide the ultimate deep gloss finish. Follow clearcoat application directions.



SPECIAL NOTES:

NOTE: Always spray a test panel first to establish the ground coat colour and amount of coats required to achieve the desired colour effect.



HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator. Select positive pressure supplied respirator (TC-19C or equivalent) for isocyanates. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. Outrageous® Custom Finishes' products are for industrial use by professional, trained painters.



CONTACT:

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